



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D206-642-614
Job Sheet 195114



pick

Part No: D206-642-614

Job Qty: 1 pcs

Part Name: Skidtube RH, High Gear, Thru-Bolt, Std Wearplates (2" Spacing) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 5/23/19

Created By: Jennifer Renwick

Type: SOLD

Description: order 16171

Note: DWG REV Q SHEETS 37-38 IPP Rev:B Revised Pick List 05-10-27 KJ/EC IPP Rev:C ECN 1080p Rev:L 07-12-05 DD verified by:ec IPP Rev:D 09-01-06 update part list DD verified by: IPP REV:E 13.09.05 CHG005/ECN13-634 DD VERF:JLM IPP REV:F 14.04.28 AS PER ECN14-520 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	5/23/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
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							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
105	Packaging 1-1 - Pick Kit - B4B	1 pcs	5/23/19		0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		

DART aerospace

1270 ABERDEEN ST.
HAWKESBURY, ON, CANADA K6A 1K7
TEL: 1-613-632-5200 www.dartaero.com

PATENT	US # 735484 / CA #2222184 / EURO #0828655		
P/N	D206-642-641	CHG	CHG005
DESC.	Replacement Skidtube	STC	SH98-4
LOT	B130120	STC	SA00475SE
MODEL	Bell 206A/B	STC	

TC APPROVAL # 09-89 MADE IN CANADA D2729-4

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5/14/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

				Packaging 1 - 5 - B4B					
				Packaging 1 - 6 - B4B					
				Packaging 1 - 7 - B4B					
				Packaging 1 - 8 - B4B					
				Packaging 1 - 9 - B4B					
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				Packaging 1 - 20 - B4B					
				Packaging 1 - 21 - B4B					
				Packaging 1 - 22 - B4B					
				Packaging 1 - 23 - B4B	PC				
				Packaging 1 - 24 - B4B					
				Packaging 1 - 25 - B4B					
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				Packaging 1 - 32 - B4B					
				Packaging 1 - 33 - B4B					
				Packaging 1 - 34 - B4B					
				Packaging 1 - 35 - B4B					
				Packaging 1 - 36 - B4B					
				110 QC 4	1 pcs	5/23/19	0.00 0.00	QC 4 - 28	
								QC 4 - 58	
								QC 4 - 69	DAS
								QC 4 - 9	58
QC 4 - 46	9-89 MAY 27 2019								
QC 4 - 68									
120 Packaging 3-1 - Stock - B4B	1 pcs	5/23/19	0.00 0.00	QC 4 - 72					
				Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B	DAS				
				Packaging 3 - 6 - B4B	58				
				Packaging 3 - 7 - B4B	9-89 MAY 27 2019				
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
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				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Plex 5/14/19 12:19 PM Dart.Renwick.Jennife					

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					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	1246
125	DC - 1 - B4B	1 pcs	5/23/19	0.00 0.00	DC - 1 - B4B	21 MAY 27 2019
					DC - 2 - B4B	9-86
130	QC 21 - FG	1 pcs	5/23/19	0.00 0.00	QC 21 - FG - 21	1246
					QC 21 - FG - 70	21
					QC 21 - SA - 53	9-86 MAY 27 2019
Part Op 110 - (QC4- 100% Inspect kits for completeness)						
Descriptions: 120 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPPD206-642-614						
Location: PPP Rev:						
125 - Photocopy bluefile and create labels per PPP D206-642-614 CHG006						
130 - (QC21- Final Inspection - Work Order Release)						

009805

Job BOM			
Part / Item	Component Name	Quantity	Operation Container
AN3C36A	Bolt	6 Ea (6 ea)	100-Packaging 1 - Pick Kit FM1370741
AN3C41A	Bolt	8 Ea (8 ea)	100-Packaging 1 - Pick Kit M1370741
AN4C6A	Bolt	12 Ea (12 ea)	100-Packaging 1 - Pick Kit S143634
AN5C11A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit S136055
AN5C13A	Bolt	1 Ea (1 ea)	100-Packaging 1 - Pick Kit FM130466
AN5C32A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit S047244
AN5C35A	Bolt	1 Ea (1 ea)	100-Packaging 1 - Pick Kit FM129871
AN5C7A	Bolt	4 Ea (4 ea)	100-Packaging 1 - Pick Kit S041128
AN6C44A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit S176396
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	100-Packaging 1 - Pick Kit S177309
D2652	Bushing	16 pcs (16 ea)	100-Packaging 1 - Pick Kit S137517
D2665-2	Saddle, RH, Fwd, Aft, Out	1 pcs (1 ea)	100-Packaging 1 - Pick Kit S167972
D2666-2	Saddle, RH, Fwd, Aft, In	1 pcs (1 ea)	100-Packaging 1 - Pick Kit S182378
D2667-2	Saddle, RH, Aft, Out	1 pcs (1 ea)	100-Packaging 1 - Pick Kit F108896
D2668-2	Saddle, RH, Aft, In	1 pcs (1 ea)	100-Packaging 1 - Pick Kit F113805
D2712	Set Screw	5 pcs (5 ea)	100-Packaging 1 - Pick Kit S059551
D2884	Saddle Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit S101436
D2885	Saddle Spacer	2 pcs (2 ea)	100-Packaging 1 - Pick Kit S174203
D3396-3	Bushings	2 pcs (2 ea)	100-Packaging 1 - Pick Kit F153779
D3672-1	Washer, Phenolic	18 pcs (18 ea)	100-Packaging 1 - Pick Kit F163255
D3672-3	Washer, Phenolic	24 pcs (24 ea)	100-Packaging 1 - Pick Kit S131565
D3672-7	Washer, Phenolic	24 pcs (24 ea)	100-Packaging 1 - Pick Kit S131568
MS21043-3	Nut	17 Ea (17 ea)	100-Packaging 1 - Pick Kit S164325
MS21043-4	Nut	12 Ea (12 ea)	100-Packaging 1 - Pick Kit S173785
MS21043-5	Nut	4 Ea (4 ea)	100-Packaging 1 - Pick Kit S156442
MS21043-6	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit S142144
MS21250-03004	High Steel Bolt	6 Ea (6 ea)	100-Packaging 1 - Pick Kit FM128798
NAS1149C0332R Washer		18 Ea (18 ea)	100-Packaging 1 - Pick Kit S174158
NAS1149C0432R Washer		24 Ea (24 ea)	100-Packaging 1 - Pick Kit S155658
NAS1149C0532R Washer		8 Ea (8 ea)	100-Packaging 1 - Pick Kit S106842
NAS1149C0663R Washer		4 Ea (4 ea)	100-Packaging 1 - Pick Kit S076016
NAS1149D0363J Washer		6 Ea (6 ea)	100-Packaging 1 - Pick Kit S162884
D206-642-641	Repl. Skidtube, High Gear, Std Wearplates, Fits LH or RH, DART Tri-Bag Float Comp.	1 pcs (1 ea)	105-Packaging 1-1 - Pick Kit - B4B F130120

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3C36A	6	313	0
	AN3C41A	8	389	0
	AN4C6A	12	594	0
	AN5C11A	4	114	0
	AN5C13A	1	55	0
	AN5C32A	4	43	0
	AN5C35A	1	54	0
	AN5C7A	4	130	0
	AN6C44A	2	190	0
	D206-651-041	1	2	0
	D2652	16	234	0
	D2665-2	1	1	0
	D2666-2	1	0	0
	D2667-2	1	2	0
	D2668-2	1	4	0
	D2712	5	559	0
	D2884	2	21	0
	D2885	2	32	0
	D3396-3	2	26	0
	D3672-1	18	1,791	0
	D3672-3	24	10,880	0
	D3672-7	24	693	0
	MS21043-3	17	1,047	0
	MS21043-4	12	993	0
	MS21043-5	4	208	0
	MS21043-6	2	143	0
	MS21250-03004	6	25	0
	NAS1149C0332R	18	4,518	0
	NAS1149C0432R	24	1,228	0
	NAS1149C0532R	8	256	0
	NAS1149C0663R	4	501	0
	NAS1149D0363J	6	1,947	0
	D206-642-641	1	5	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S184340



Part: D206-642-614

Job No: 195114

Serial No/Batch: S184340

Revision: Q

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TC STC SH98-

PAGE 1 OF 1

Description: FLOAT SKIDTUBE , LH/RH

H:\Forms\Engineer\Approved Eng Online\CHGREC revB